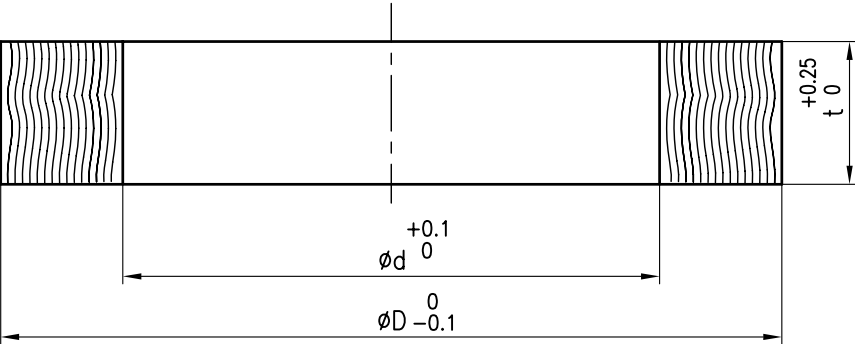


DRAWING NO. 3-V-0000-24270/1

SL. NO.	DRAWING NO.	COMP. CODE	DIMENSIONS			WT (gms)	REMARKS
			øD	ød	t		
01	3-V-N147-24270	964651760000	105.6	76.2	14.3	1.2	32"/150C
02	3-V-C538-24270	964651800000	108.0	79.3	14.3	1.1	20"/900C


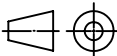


NOTES

1. RINGS SHALL BE SUPPLIED IN ENDLESS FORM.
2. LEACHABLE CHLORIDE CONTENT NOT TO EXCEED 50 PPM
3. ASH CONTENT CONSISTING OF TRACE ELEMENTS IN OXIDE FORM: 2%
4. COMPRESSED GRAFOIL RIBBON PACK WITH ZINC DUST CORROSION INHIBITOR
TO BE COMPRESSED TO THE DENSITY OF 1.6 gm/cc TO 1.8 gm/cc
5. CORROSION INHIBITOR – ZINC – 4% (MAXIMUM)
6. SULPHUR COMPOUNDS EXPRESSED AS 'S' – 100 PPM (MAXIMUM)
7. PACKING SHALL WITHSTAND THE SERVICE CONDITIONS OF
(i) PRESSURE = 615 KG/CM² (MAX) AND
(ii) TEMPERATURE=600°C (MAX)

REV	DATE	ALTERED	VB
1	20.07.05	CHD & APPD	MRK
SL.NO 02 INCLUDED			

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
<div> 365-121</div>				BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.		DRN	NAME V.BAIRAVAN	SIGN	DATE 22.01.05	NO.OF VAR.
						CHD	R.L.NARAYANAN		22.01.05	
						APPD	M.RAJAKUMAR		22.01.05	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS	
CODE 320		NTS	-	CAD:C324270						
TITLE PACKING RING (GRAFOIL)					CARD CODE U 01	DRAWING NO. 3-V-0000-24270			REV 1	